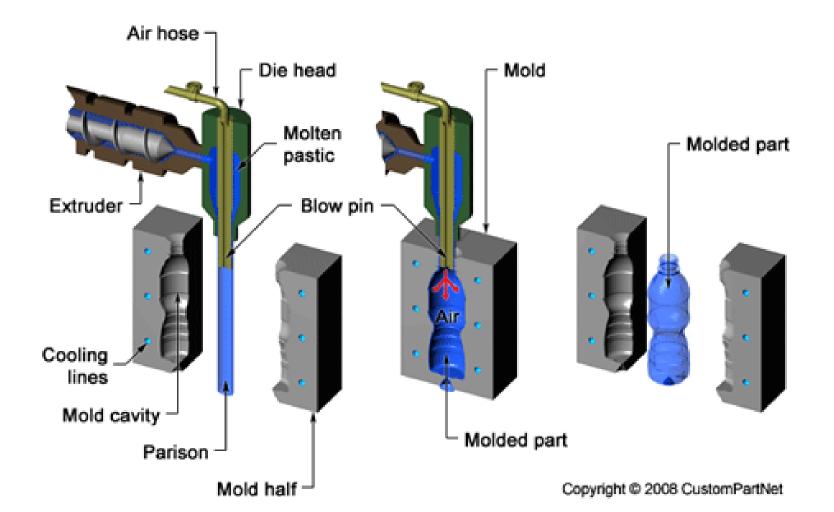
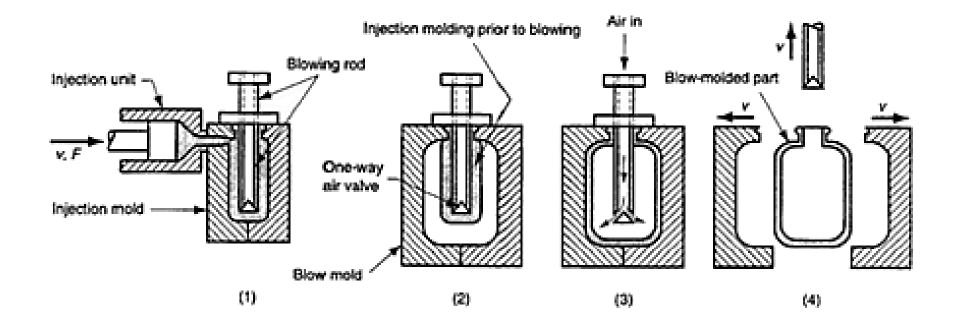
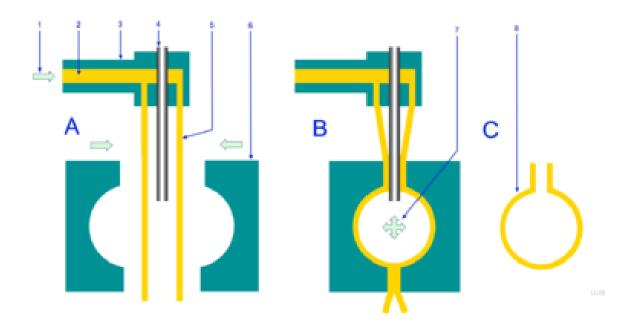
Polymer processing

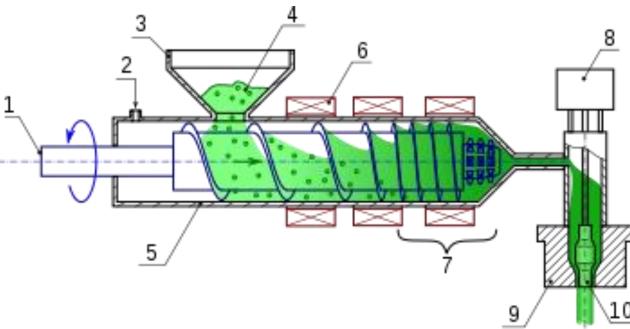
Blow molding

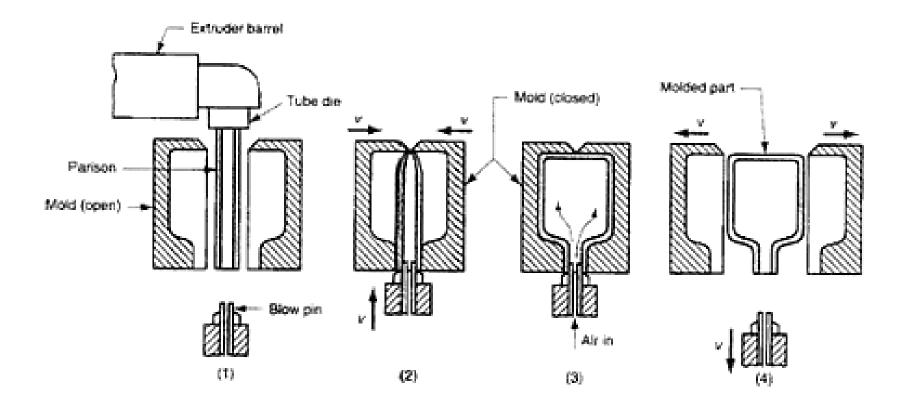
Parison Extrusion Blow Molding Part Formed
(Cross-section) (Cross-section)



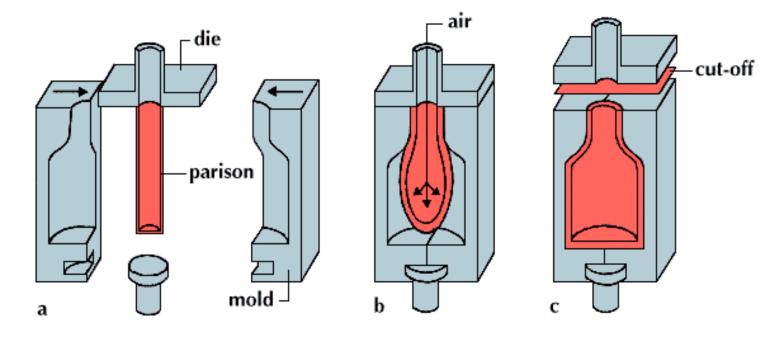








Extrusion Blow Molding (cutaway view)



Extrosion

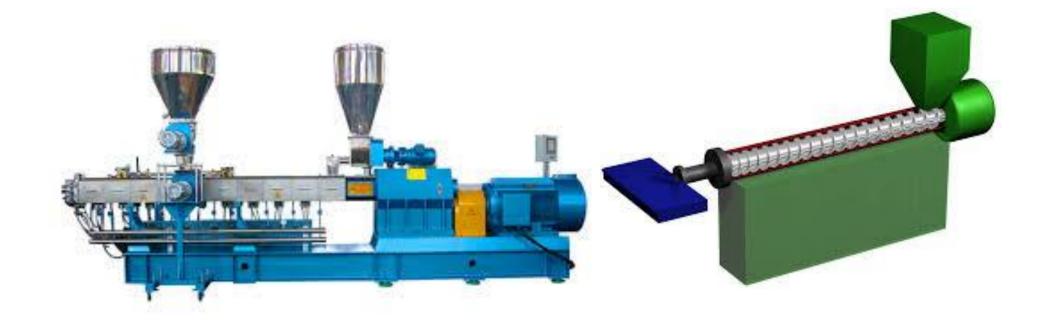
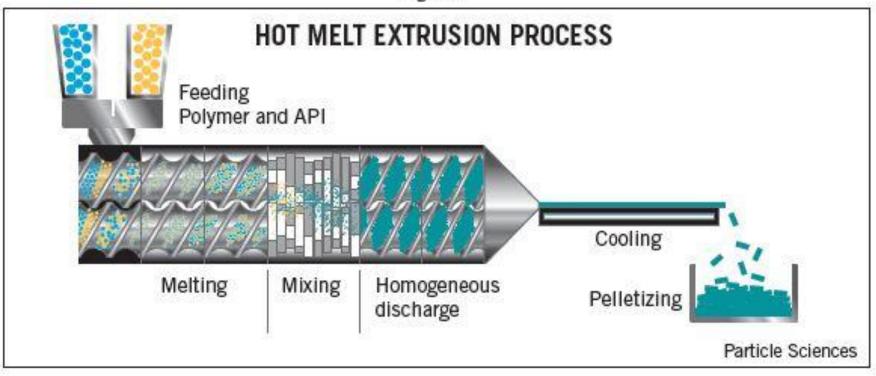


Figure 1



Breakup vs. Coalescence Stretch Relaxation Stretch Relaxation 10 μ m 1mm













Polymer processing 2

There are a variety of different processing methods used to convert resins into finished products.

THERMOPLASTICS

Extrusion
Injection moulding
Blow Moulding
Rotational Molding

THERMOSET

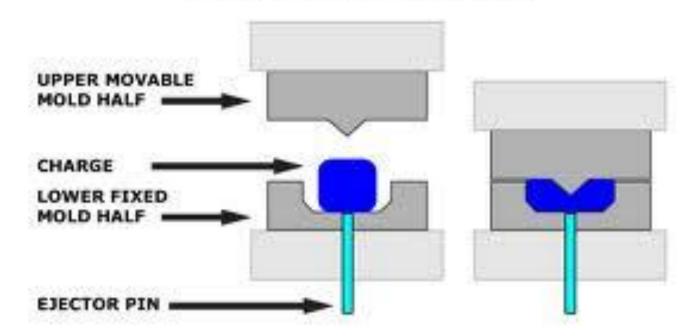
- 1. Resin Transfer Moulding
- 2.Pultrusion
- 3. SMC / DMC Moulding
- **4.Compression Moulding**
- **5.GRP Moulding**
- 6.RIM
- 7. Foam Production

Rotational molding



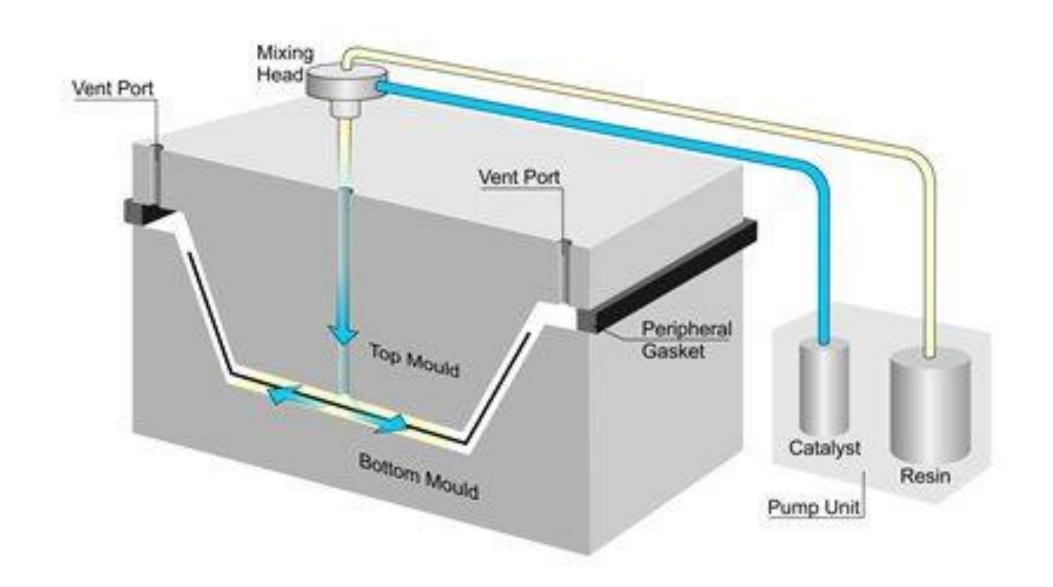


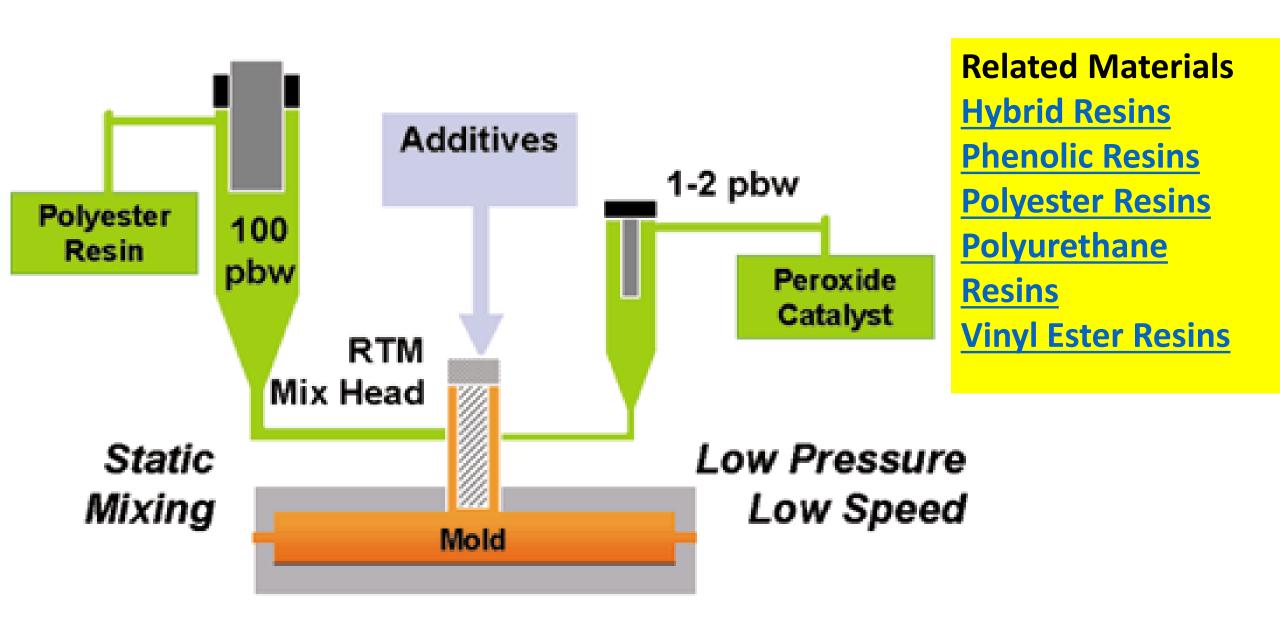
COMPRESSION MOLDING











Sheet moulding compound (SMC) or sheet moulding composite

• is a ready to mould <u>glass-fibre reinforced polyester</u> material primarily used in <u>compression moulding</u>. The sheet is provided in rolls weighing up to 1000 kg.



The dough like substance is called Dough Moulding Compound (DMC).

